

## LOCATIONS

### FEEDSTOCKS



**8%**  
Share of  
U.S. Ethanol  
Capacity

## ETHANOL FACILITIES

Congressional District Capacity (MGY\*)

Rank	Facility Name	Congressional District	Capacity (MGY*)
1.	Cardinal Ethanol LLC	IN-5	140
2.	CIE	IN-5	55
3.	Grain Processing Corp.	IN-8	35
4.	Green Plains Mount Vernon LLC	IN-8	90
5.	Iroquois Bio-Energy Co. LLC	IN-4	55
6.	POET Biorefining - Alexandria LLC	IN-5	103
7.	POET Biorefining - Cloverdale LLC	IN-4	80
8.	POET Biorefining - North Manchester LLC	IN-2	68
9.	POET Biorefining - Portland LLC	IN-3	68
10.	POET Biorefining - Shelbyville LLC	IN-6	80
11.	South Bend Ethanol LLC	IN-2	102
12.	The Andersons Clymers Ethanol LLC	IN-4	135
13.	Valero Renewable Fuels Co. LLC (Bluffton)	IN-3	130
14.	Valero Renewable Fuels Co. LLC (Linden)	IN-4	135
15.	Valero Renewable Fuels Co. LLC (Mt. Vernon)	IN-8	100

\*Million Gallons Per Year

## ANNUAL PRODUCTION

**1.4 Billion** Gallons of Ethanol     **3.5 Million** Tons of Distillers Grains

## CORN USE



**20,107**  
Farms Growing Corn



**1.0 Billion**  
Bushels of Annual  
Corn Production



**\$5.6 Billion**  
Value of Corn Production



**39%**  
Corn Used for Ethanol  
Production

## ECONOMIC IMPACT

**\$3.2 Billion**  
Value of Ethanol and  
Distillers Grains  
Production

**36,945 Jobs**  
Full-Time Employees  
Supported by Ethanol  
Production

**\$2.2 Billion**  
Ethanol's Impact on  
Household Incomes

## FUEL USE

### FUEL CONSUMPTION (GALLONS)



**3.0 Billion**  
Gasoline

**297 Million**  
Ethanol

### ETHANOL BLENDING BENEFITS

**9.8%**  
Ethanol Blend Rate



**\$168 Million**  
Gasoline Savings

**1.1 Million**  
Metric Tons of Avoided  
CO<sub>2</sub> Emissions

### STATIONS OFFERING HIGHER BLENDS



**286 E85**  
**78 E15**